
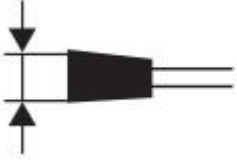





Outer Diameter D (mm)	Tooth Width B (mm)	Body Thickness b (mm)	Bore d (mm)	Number of Teeth z
				
D(mm)	B (mm)	b(mm)	d (mm)	Z
250	3.2	2.5	50/80	64
				72
				80
300	3.2	2.5	50/80	52
				64
				72
355	4.0	3.2	50/80	64

				72
				84
380	4.0	3.2	50/80	52
				64
				72
400	4.0	3.2	50/80	52
				64
				72
d				positioning hole N°x A x L
50				4/16/80+4/13/90
80				4/23/120
Remarks:Other specifications can be customized as requested. OEM and ODM services provided				

Material: Max. tube

Machine: Orbital milling saw, diameter range 300-420mm

Suggested speed: $V=350-400\text{m/min}$, **Feed:** 0.04-0.12mm/tooth

Tip: TCT (+PVD coating)

Advantages: high production line speed, high tensile strength API pipe can be sawed, long service life, no burrs on end surface.