

Application

Material: stainless steels, high temperature alloy materials, stainless iron, etc.

Machine: various cold sawing machines

Suggested speed: $V=50-80\text{m/min}$


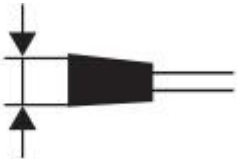
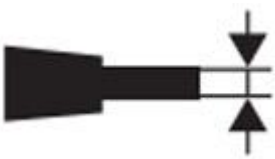


Accuracy: $S_z=0.04\sim 0.06\text{mm}$

Tip: TCT (+PVD coating)

Cutting fluid: special cooling lubricant

Technical Parameters

Outer Diameter D (mm)	Tooth Width B (mm)	Body Thickness b (mm)	Bore d (mm)	Number of Teeth z
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D (mm)	B (mm)	b (mm)	d (mm)	Z
250	2.0	1.7	32/40	54
				60
				72
				80
				100
				120
285	2.0	1.7	32/40	54
				60

				72
				80
				100
				120
300	2.0	1.7	32/40/50	60
				72
				80
				100
				120
315	2.25	2.0	32/40/50	60
				72
				80

				100
				120
330	2.25	2.0	32/40/50	60
				72
				80
				100
				40
				50
360	2.6	2.25	32/40/50	54
				60
				72
				80

				100
				120
380	2.6	2.25	32/40/50	40
				54
				60
				72
				80
				100
				120
425	2.7	2.25	50	60
				72
				80

				100
				120
460	2.7	2.25	50	40
				50
				60
				72
				80
				100
				120
485	2.7	2.25	50	50
				60
				72

				80
				100
520	2.7	2.25	50	60
				80
560	3.0	2.5	50/80	60
				60
				72
630	3.4	2.9	50/80	80
				100
				120
680	3.4	2.9/2.25	80	80
700	3.8	3.3	80	50

				60
				80
		d		Positioning hole N° x A x L
		32		2/8/45 + 2/11/63
				4/9/50 + 4/11/63
		40		4/16/80 + 4/12/90
		50		4/16/80 + 4/13/90
				4/16/80 + 4/21/90
		80		4/23/120
Remarks: Other specifications can be customized as requested. OEM and ODM services provided				

Category:

Circular Saw Blade for Cutting Ferrous Metal Steels

Keywords:

Alloy coated cold saw Iron